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007493

D412-760-011
Job Sheet 184365



Part No: D412-760-011

Job Qty: 6 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	6 pcs	10/26/18	10/26/18	0.00	0.00	Packaging1-4		DAS
120	QC	6 pcs	10/26/18	10/26/18	0.00	0.00	QC4	JAN 2 1 2019	DAS 69
130	Packaging	6 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2	JAN 2 1 2019	69 9-89
135	DC	6 pcs	10/26/18	10/26/18	0.00	0.00	DC		219-89 JAN 2 1 2019
140	QC21-FG	6 Ea	10/26/18	10/26/18	0.00	0.00	QC21		DAS 21 9-89 JAN 2 1 2019

Part Op 130 - Identify and pack for shipping as per PPP D412-760-011 Location:FG049
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	6 Ea (1 ea)	90-Start up Operation	5144334
D3574-2	Cabin Floor Protector	6 Ea (1 ea)	90-Start up Operation	5144353
D3575-1	Cargo Floor Protector	6 Ea (1 ea)	90-Start up Operation	5118004
D3575-2	Cargo Floor Protector	6 Ea (1 ea)	90-Start up Operation	5118004
D3580-1	Joggle Bracket	36 Ea (6 ea)	90-Start up Operation	5119790
D3628-1	Washer, Cupped	84 Ea (14 ea)	90-Start up Operation	5083327
D3628-3	Cupped Washer	36 Ea (6 ea)	90-Start up Operation	5022892
MS24694-S100	Flat Head Screw	36 Ea (6 ea)	90-Start up Operation	5118182
MS24694-S54	Screw	84 Ea (14 ea)	90-Start up Operation	5118346
NAS1149D0363J	Washer	168 Ea (28 ea)	90-Start up Operation	5107282
NAS1149D0463J	Washer	72 Ea (12 ea)	90-Start up Operation	5135804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3574-1	6	0	0
	D3574-2	6	0	0
	D3575-1	6	0	0
	D3575-2	6	1	0
	D3580-1	36	40	0
	D3628-1	84	432	0
	D3628-3	36	351	0
	MS24694-S100	36	41	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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		 Container No: S145141 Part: D412-760-011 Job No: 184365 Serial No/Batch: S145141 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH07-37 Issue 3, FFA-STC SR02492NY 10/09/13, EASA		Lead hand / Supervisor Approval Verification																																																																	
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Specifications could not be found.

Part Specifications

MS24694-S54	84	36	0
NAS1149D0363J	168	1,829	0
NAS1149D0463J	72	5,513	0

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